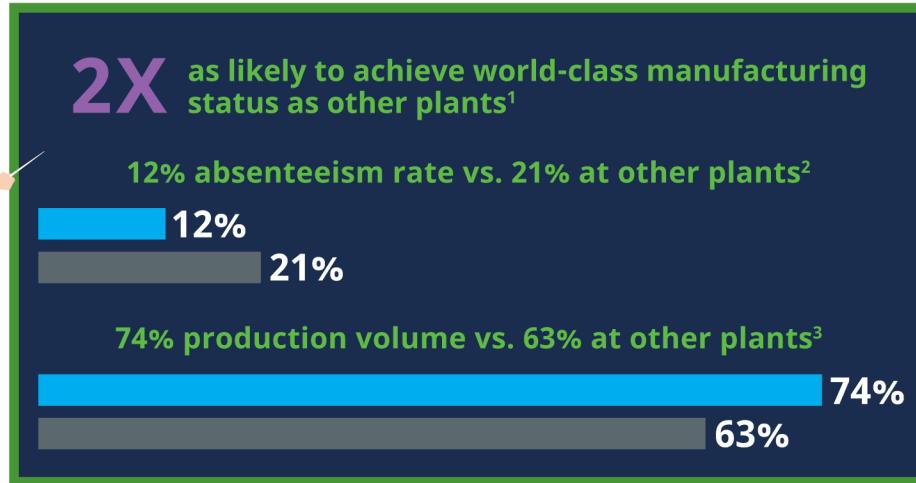


Training + Empowerment Plants Are Manufacturing's Big Winners

Training + Empowerment Plants leverage two workforce strategies to outperform competitors.

- 1 They make sure that a majority of production employees work in empowered or self-directed teams, and
- 2 They train each production employee 40 hours OR MORE annually.

The results? Training + Empowerment Plants:



¹ 26% of T+E Plants vs. 12% of other plants, ² Median, ³ Median, as % of designed capacity

How much do *you* train and empower *your* team?



All results from the MPI 2021 Manufacturing Study. To learn more about the MPI 2021 Manufacturing Study, schedule a presentation, or to find out more about other research conducted by MPI, contact John Brandt, CEO of The MPI Group, at +1 216-991-8390 or jbrandt@mpi-group.com.