

THE MPI GROUP

6 Methodologies Performance Improvement^{For}

 % of manufacturers surveyed who use each methodology

55%



Total Quality Management

The customer is the ultimate judge of quality.

50%



Lean Manufacturing

Eliminate waste, increase value to customers.

38%



Agile Manufacturing

Speed and agility for rapid response.

30%



Six Sigma

Control the inputs to control the outputs.

22%



Theory of Constraints

A chain is only as strong as its weakest link.

15%



Toyota Production System

Just-in-time and jidoka maximize efficiency.

Data from the 2021 MPI Manufacturing Study.

Manufacturers could identify more than one methodology.

[Lean Enterprise Institute](#), [ASQ](#), and [Toyota](#) were referenced for this graphic.

Learn more at www.mpi-group.com.