

Training + Empowerment Plants Win the Efficiency Game

“Training + Empowerment Plants” are faster, better, and more profitable than their competitors. Why? They leverage two workforce strategies to run more efficiently than anyone else.

1. They make sure that a majority of production employees work in empowered or self-directed teams, and
2. They train each production employee 40 hours OR MORE annually.

The results? Training + Empowerment Plants have:¹



11 total inventory turns vs. **7** at other plants



90% on-time delivery vs. **82%** at other plants



26% unplanned maintenance² vs. **32%** at other plants

How efficient is your plant?

