

# The **5 PRACTICES**

that should be in place to improve your operations – but probably aren't!

**%** of manufacturers using this practice

## **Benchmarking**

compare your KPIs against industry performance metrics

**31%**

## **Waste Elimination**

find and eliminate the 7 wastes (e.g., overproduction, waiting, inventory)

**27%**

## **Visual Management Boards**

see workplace performance and problems at a glance

**27%**

## **PDCA Problem-Solving**

Plan, Do, Check, Act (in a continuous loop)

**24%**

## **Daily Huddles**

brief, focused meetings to discuss problems and set objectives for the day

**23%**

**What practices do you already employ?  
Which practices should you adopt – now?**

Data from the 2021 MPI Manufacturing Study



The MPI Group  
*People. Purpose. Profits.*